

STRAIGHTENER



Specification



SML



SXL



SHL

SML Operation Panel



Loop

Model	SML-150	SXL-020	SXL-030	SHL-030	SHL-040
Roll Length (mm)	170	220	320	320	420
Line Speed (m/min)	2 ~ 20	2 ~ 19	2 ~ 19	2 ~ 23	2 ~ 23
Work Roll Number	Upper4/Lower4	Upper4/Lower5	Upper4/Lower5	Upper5/Lower6	Upper5/Lower6
Work Roll Diameter (mm)	Ø32	Ø48	Ø48	Ø48	Ø48
Loop Control	Touch Sersor	Touch Sersor	Touch Sersor	Touch Sersor	Touch Sersor
Main Motor (kw)	0.75	1.5	1.5	2.2	2.2
Power (VAC)	200/220	200/220	200/220	200/220	200/220

Straightener Performance

Model		SML-150	SXL-020	SXL-030	SHL-030	SHL-040
Stock Thickness	0.3 ~ 1.2	150	200	300	300	400
	1.6				270	250
	1.8	120		245	230	200
	2.0	100		210	200	180
	2.3	75		180	130	110
	2.5			180	165	
	2.8			170	145	
	3.2			130	120	

*** For Material od 392 N/mm² Tensile Strength

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